**OPERATING CONDITIONS** CYLINDER FACTOR OF SAFETY AT 210 BAR NOTE: PIN HOLE CLEARANCE MACHINED TO SUIT ANSI B4.2 D9/h9 PORT THREADS MACHINED TO ISO11926-1 OTHER THREADS MACHINED TO CLASS 2A/B SAFETY MAX PRESSURE 210 BAR STRESS AREA COMMENT **FACTOR** GENERAL DIMENSIONS SUIT ISO2768-mK UNLESS OTHERWISE STATED PUSH FORCE @ 210 BAR 4254 Kg PISTON PULL OFF 2.51:1 GENERAL SURFACE MACHINING TO ISO1302 PULL FORCE @ 210 BAR 2908 Kg **ROD MOUNT PULL OFF** 3.21:1 FORCE CALCULATIONS ARE THEORETICAL MAXIMUM. ALLOW UP TO 20% FOR LOSSES AT MAX HYDRAULIC OIL VG46 8.2:1 ROD MOUNTING CONDITIONS AFFECT ROD BUCKLING SAFETY FACTOR **FLUID ROD BUCKLE** EXTENSION **BASE MOUNT** 4.50:1 **ROD MOUNT** 5.85:1 **BARREL** 4.69:1 **HOOP STRESS** CLOSED 367 MM / STROKE 150 MM / OPEN 517 MM ±3 3/4" UNO 3/4" UNO THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND IS SUBMITTED IN CONFIDENCE. THIS DOCUMENT IS SUBJECT TO RETURN UPON REQUEST. THE INFORMATION CONTAINED HEREIN IS NOT USED IN ANY WAY DETRIMENTAL TO THE INTERESTS OF HYPOWER.  $2\frac{3}{8}$ 1 = 1 25.40 Ø 60.33  $\emptyset$  28.58 4x Ø 14.30 Ø115 262 Ø88.90 P.C.D. [1"] 25.40 Ø 19.05 **V** 6 0.750"-16 UNF-2A 28 30.16 CLIENT SIGNATURE CYLINDER SPECIFICATIONS CFC 20 CLOSED 367 MM **PORTS** 3/4" UNO APPROVAL DATE **STROKE** 150 MM **BARREL** 2" TUBE 0.1875" WALL DESCRIPTION В A4 SHEET SIZE **OPEN** 517 MM **HEAD CAP** R10121 CFC 2.0" BORE X 0150MM STROKE X 1-1/8"ROD-3/4"UNO SCALE Α 1:4 STAND OUT 28 MM **ROD CAP** R10069A **ROD** 1.125" - K1045 WEIGHT 5.4 Kg PART NO. DWG NO. SHEET OF 0 1/1 CFC200150AA112 CFC200150AA112DIM **BORE** 2.00" **PAINTING** REFER TO QUOTE DRAWN REV REMARK DATE CHECKED