OPERATING CONDITIONS CYLINDER FACTOR OF SAFETY AT 210 BAR NOTE: PIN HOLE CLEARANCE MACHINED TO SUIT ANSI B4.2 D9/h9 PORT THREADS MACHINED TO ISO11926-1 OTHER THREADS MACHINED TO CLASS 2A/B SAFETY MAX PRESSURE 210 BAR STRESS AREA COMMENT **FACTOR** GENERAL DIMENSIONS SUIT ISO2768-mK UNLESS OTHERWISE STATED PUSH FORCE @ 210 BAR 4254 Kg PISTON PULL OFF 2.51:1 GENERAL SURFACE MACHINING TO ISO1302 PULL FORCE @ 210 BAR 2908 Kg **ROD MOUNT PULL OFF** 3.21:1 FORCE CALCULATIONS ARE THEORETICAL MAXIMUM. ALLOW UP TO 20% FOR LOSSES AT MAX ROD MOUNTING CONDITIONS AFFECT ROD BUCKLING SAFETY FACTOR **FLUID HYDRAULIC OIL VG46 ROD BUCKLE** 3.0:1 EXTENSION **BASE MOUNT** 4.50:1 **ROD MOUNT** 5.85:1 **BARREL** 4.69:1 **HOOP STRESS** CLOSED 1017 MM / STROKE 800 MM / OPEN 1817 MM ±3 3/4" UNO 3/4" UNO THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND IS SUBMITTED IN CONFIDENCE. THIS DOCUMENT IS SUBJECT TO RETURN UPON REQUEST. THE INFORMATION CONTAINED HEREIN IS NOT USED IN ANY WAY DETRIMENTAL TO THE INTERESTS OF HYPOWER. 25.40 A/F 23" $1\frac{1}{8}$ $\vec{\phi}$ 28.58 Ø 60.33 912 [1"] 25.40 104.80 4xØ14.30 52.10 0.750"-16UN-2A 134 30.16 28 CLIENT SIGNATURE CYLINDER SPECIFICATIONS RFC 20 CLOSED **PORTS** 3/4" UNO APPROVAL DATE 1017 MM **STROKE** 800 MM **BARREL** 2 3/8" TUBE 3/16" WALL DESCRIPTION В A4 SHEET SIZE **OPEN** 1817 MM **HEAD CAP** R10085 RFC 2.0" BORE X 0800MM STROKE X Α SCALE 1:4 1-1/8"ROD-3/4"UNO STAND OUT 28 MM **ROD CAP** R10069A 09/10/2018 MJSTONE **ROD** 1.125" - K1045 WEIGHT 14 Kg PART NO. DWG NO. SHEET OF 0 1/1 RFC200800AA112 RFC200800AA112DIM **BORE** 2.00" **PAINTING** REFER TO QUOTE DRAWN REV REMARK DATE CHECKED